



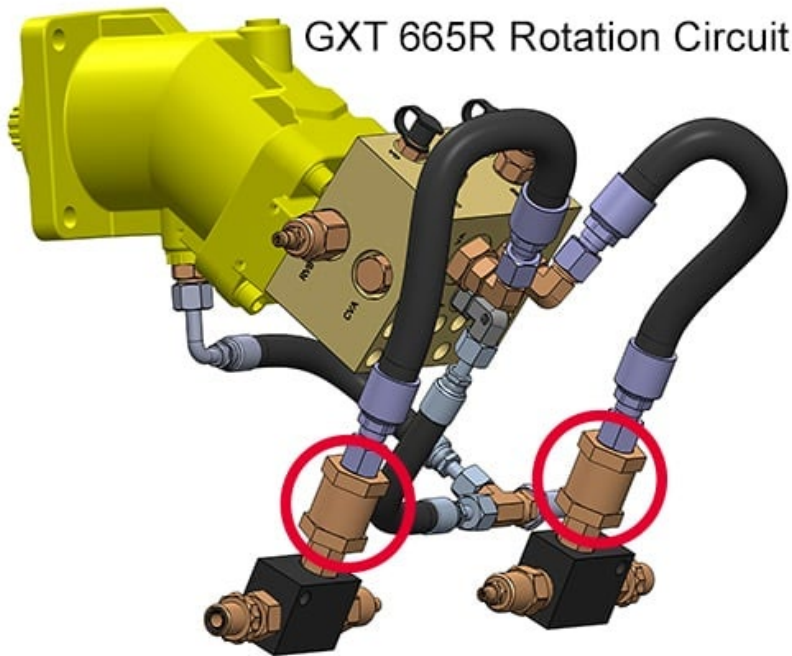
TIM'S TECH TIPS



Rotation Circuit Filters

Did you know there are filters in the rotation circuit mounted inside the head of each rotating attachment? Many people do not, and thus, the filters aren't properly maintained, which can lead to component failure.

Rotation circuit filters protect the circuit from excavator foreign material and help prevent rotation component failure debris from going back to the excavator.



GXT 665R Rotation Circuit

The filters are mounted in the flow control manifold just inside the head where the excavator rotate jump lines are connected. When there is any type of rotation failure, the filters must be changed, and the other circuit components flushed out.

The filters must also be replaced whenever motors or valves are replaced. This protects the new components from material trapped in the lines and prevents premature failure.

If you need assistance locating or changing rotation circuit filters, contact Tim at 218-349-5755, talseth@genesisattachments.com, or Loren, 715-919-8316, llagesse@genesisattachments.com.

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